

ABSTRACT

It is an object of the present invention to provide a fluororesin excellent in thin wall forming ability and capable of forming electric wire insulations having good flame retardancy, thermal stability and electrical characteristics.

The present invention relates to a fluororesin which does not cause cone break, when used for insulating a core wire having a diameter of 0.05 to 0.07 mm under the conditions of a resin temperature of 320 to 370°C, a drawdown rate [DDR] of 80 to 120, a draw rate balance [DRB] of 1.0, a wire coating speed of 700 feet/minute and a insulating thickness of 30 to 50 μm .